A World Leader in Flare and Flare System Applications

Flares for the Petrochemical and Petroleum Industries
**Advanced Flare and Flare System Designs**

**Advanced Flare System Design and Execution**
Honeywell UOP Callidus is committed to providing environmentally advanced, cost-effective, and reliable flare systems for a broad range of applications. As a global leader in flaring technology, we leverage our engineering expertise, manufacturing capabilities, flare test facilities, and global service group to provide world-class solutions. We have provided support and service for the fabrication, installation, and startup of thousands of flare systems worldwide.

**Broad Selection of Flare Products**
- **Pipe Flares**
- **Steam assisted flares**
- **Gas assisted flares**
- **Variable exit area flares**
- **Pressure assisted flares**
- **Offshore flares**
- **Low BTU flares**
- **Portable flares**
- **Ground flares**
- **Vapor combustors**
- **Rental flares**

**Elevated flare support systems include:**
- Tripod Supported
- Self Supported
- Guy Wire Supported
- Derrick Supported
- Demountable Derrick Supported
- Portable Trailer Mounted

**Flare accessories include:**
- Flare gas recovery systems
- High-stability pilots
- Velocity/fluidic seals
- Density/molecular seals
- Knockout drums
- Liquid seal drums
- Aircraft warning lights
- Flare tip removal davits
- Flame/smoke monitors
- CCTV systems

**Upper Steam Elevated Flare Systems – Smokeless Combustion**
- The Upper Steam (US) flare system utilizes a low noise steam injection ring to produce smokeless combustion. The upper steam distribution manifold is mounted at the top of the flare tip. Steam is routed through this manifold to a series of stainless steel nozzles and injected into the waste gas. This high velocity steam jet creates turbulence and forces combustion air into waste gas at the tip exit. By forcing air into the waste gas, additional oxygen is available for combustion, which allows the waste gas to burn without smoke optimizing smokeless capacity.

**Upper Steam Flare benefits:**
- Smokeless combustion
- Steam injection nozzles are an investment cast, low noise design, resulting in a long lifespan with limited maintenance and a reduced noise profile
- Simple to install and operate

**Internal Steam Elevated Flare Systems – Low Steam, Optimal Performance**
- The Inner Steam (IS) flare tips are more technically advanced than a standard Upper Steam (US) flare tip. The IS series of flare tips uses a lower steam distribution manifold located near the base of the flare tip. Steam is routed through this distribution manifold and injected into a steam/air mixing venturi. This steam/air mixture is routed via advanced flare tip internals and mixed with the waste gas at the flare tip exit. The proprietary flare internals maximize the amount of air entrained and allow the steam/air mixture to be injected directly into the center of the waste gas stream for optimal combustion and smokeless performance.

**Internal Steam Flare benefits:**
- High steam efficiency for lower utilities cost at high smokeless flow rates
- Muffled steam injection system reduces noise impact on the environment
- Advanced design features result in long flare tip lifespan
- Reliable smokeless capacity with high waste gas flow rates

**Air Assisted Elevated Flare Systems – No Steam, Smokeless Combustion**
- Our Air Assisted (AA) flare tips are available in a variety of sizes and mixing geometries. Air assisted flare systems use blowers and a sophisticated flare tip mixing section to thoroughly mix air and waste gas within the combustion zone, resulting in smokeless combustion. Air assist flares are primarily used where steam is unavailable due to site environmental conditions, available site utilities, or the high local cost of water.

**Air Assisted Flare benefits:**
- Low-cost smokeless flaring option for sites that do not have steam available or where steam is expensive
- No high-frequency continuous steam injection noise. Blowers are located at or near grade and have a reduced noise profile

**Steam Assisted Flare Smokeless Performance**

**Internal Steam Flare Tip High Steam Flow Testing**

**Pipe Flare Elevated Flare Systems – An Economical Solution**
- The Pipe Flare (PF) system is our most economical elevated flare solution. The long-life, simple-to-operate design is perfect for waste gasses that don’t smoke or where smokeless operation is not required.

**Pipe Flare benefits:**
- Lowest initial capital cost and operating cost of any elevated flare system
- Excellent choice for low BTU waste gas that does not smoke, such as ammonia
- Simple to install and operate

**Callidus test facility USA**
**Hemisflare Elevated Flare Systems – Onshore and Offshore Applications**

The Hemisflare (HF) smokeless flare system uses a combination of a variable exit area and thin-film mixing to produce high smokeless flow rates and excellent turndown performance. No steam injection or air assistant equipment is required for medium molecular weight gasses. The variable orifice design maximizes the waste gas velocity throughout the operating range, resulting in fewer complaints from neighbors.

- **Staged system** for excellent turndown performance
- **Modular designs** are available to reduce installation time and site costs
- **Reduced noise, and visible light and heat radiation impact on the environment, resulting in fewer complaints from neighbors**
- **100% smokeless with reduced utilities consumption minimizes operating costs**
- **No radiation outside the combustor**
- **Reduced emissions for controlled flaring temperatures and fully smokeless operation.**

**Extended Perimeter Sonic Flare Systems – High Velocity, Stable Combustion**

The Extended Perimeter Tip (Expert) is a unique multi-armed sonic flare tip designed for offshore and onshore use. The Expert uses an investment cast flare nozzle designed to maximize the surface area for mixing between the waste gas and the surrounding air, ensuring smokeless, stable combustion at high velocity. This results in a well-aerated, low radiation flame with reduced susceptibility to wind-induced flame lean. Additionally, the casting shape is designed to break up the sonic shockwave at the casting exist, reducing sonic jet noise.

- **No steam injection or air assist required for offshore applications for reduced utilities cost**
- **Low weight**
- **High velocity, low radiation flame for improved offshore personnel safety**

**Multipoint Ground Flare Systems – Highest Smokeless Capacity Available**

The Multipoint Ground Flare System (MPGF) has the highest smokeless capacity of any flare system available. Multipoint ground flares are staged systems that automatically match the number of burners on service with the waste gas flow rate. By splitting the waste gas flow rate to hundreds of individual high-pressure burners, each burner has enough air access to burn without producing smoke.

In addition to our 20+ years of experience designing multipoint ground flares, we have the most advanced multipoint ground flare test facility in the world – a fully automated facility with the only permanent ground flare wind fence for testing purposes.

- **100% smokeless**
- **Staged design results in excellent turndown performance**
- **Very low steam or air requirement for smokeless operation**
- **Low profile design is less visible than an elevated flare, resulting in fewer complaints from neighbors.**
- **No large cranes required for installation or maintenance**
- **Many maintenance items can be repaired without shutting down the flare, increasing facility uptime and maximizing production.**
- **Callidus burners are long-life, single piece investment cast burners and most are expected to last through the design life of the facility without replacement.**

**Demountable Derrick Elevated Flare Support System**

The Demountable Flare Support System (DFS) is a custom derrick configuration designed specifically for flare systems. The system has a built-in flare riser lifting system that allows an individual flare riser to be raised into position or lowered to grade without requiring a large crane.

Demountable flare systems are typically designed with multiple flare risers on a single derrick. Because a flare riser can be lowered to grade without sending maintenance personnel to the top of the derrick, an individual flare riser can typically be lowered and maintained while the other risers remain on service.

- **Risers can be raised into position without using a large crane, reducing maintenance costs and simplifying turnarounds.**
- **Any riser can be lowered to grade while adjacent risers remain on service, maximizing plant uptime.**
- **Consolidating flare risers to a single derrick may reduce total plot area required.**
Flares Designed to Meet the Application

Density Seal Purge Reduction System – Reduces Utility Costs
Elevated flare systems are continuously purged in order to maintain the oxygen level in the flare stack below the temperature at which waste gas will burn. The Density Seal (DS) Purge Reduction System takes advantage of the density difference between the oxygen and the waste gas to reduce the amount of purge gas required to maintain the flare in a safe condition, which reduces utility costs.

Density Seal Benefits:
- Reduced purge gas consumption for lower continuous utilities cost
- Lower oxygen diffusion rate results in reduced possibility of flashback during loss of purge, resulting in safer operation

Velocity Seal Purge Reduction System – Most Economical System
Elevated flare systems are continuously purged in order to maintain the oxygen level in the flare stack below that at which the waste gas will burn. The Callidus Velocity Seal (VS) Purge Reduction System limits oxygen diffusion down the inside wall of the flare stack, reducing the amount of purge gas required to maintain the flare in a safe condition. This reduces utility costs for the customer.

Velocity Seal Benefits:
- Most economical purge reduction device
- Reduced purge gas consumption for lower continuous utilities cost
- Simple to operate with no parts that require routine maintenance or draining

High Stability Flare Pilots and Pilot Ignition Systems
The most important part of any flare system is a reliable flare pilot. The pilot should be in continuous operation to ensure that waste gas routed to the flare is quickly and reliably ignited in a safe manner. If the pilot fails to ignite a heavier-than-air waste gas, unsafe conditions may occur at grade.

Honeywell UOP Callidus offers a full range of pilot ignition systems, including automatic high energy electric spark ignition systems and flame front generator systems. We also offer multiple pilot monitoring systems, including retractable thermocouples, flame ionization detection systems, and grade-mounted flame detection cameras.

Pilot Benefits:
- Capable of operating on a wide range of fuel gasses, allowing plant utility flexibility
- Meets all international guidelines for pilot stability and safety
- Multiple available pilot monitoring and automatic relight systems are available
- Retractable pilots are available, which allows for pilot maintenance while the flare is in service, maximizing plant uptime
- Our pilots are ignited in our U.S. test facility before they ship, reducing site problems and helping maintain site schedules

Cutting Edge Computational Fluid Dynamics (CFD) Flare Modeling
The size and complexity of hydrocarbon processing facilities, such as refineries and petrochemical plants, continues to increase across the globe. Additionally, governments worldwide are implementing more stringent emissions requirements. These factors continuously drive the need for larger flares with reduced emissions profiles. Honeywell UOP Callidus CFD modeling provides our clients with access to the most advanced dispersion modeling, temperature profiles and emissions information.

Benefits of CFD Modeling:
- CFD is performed in-house. Unlike CFD contractors, our CFD team has years of experience comparing model results to actual flare data from the test facility and from operating installations
- We leverage Honeywell’s high-performance computing cluster, allowing our team to create larger, more accurate flare models and produce results faster than other suppliers – reducing project delays
- Our ability to optimize plot area and emissions permitting reduces capital cost and potential emissions penalties

Flare Installation
Honeywell UOP Callidus offers replacement flare tips, spare parts, equipment inspections, surveys and field service for flare equipment around the world. We can provide replacement and upgraded equipment for our flare systems and for systems provided by other vendors.

Benefits of our Flare Installation:
- A single company manages the flare design, fabrication, and installation. Field issues during installation are managed by our team, reducing change orders, speeding up the schedule, simplifying the process, and reducing the total installed cost
- Our installation supervisors are experts on our equipment. They understand how the equipment is installed and the complete startup process, reducing rework and keeping the project on schedule
- Installation pricing often includes modular equipment design that maximizes shop fabrication in excess of the minimum specification. This minimizes field work and maximizes the quality of the final installation, resulting in a faster, less expensive installation schedule

Aftermarket Services and Spare Parts
Honeywell UOP Callidus offers replacement flare tips, spare parts, equipment inspections, surveys and field service for flare equipment around the world. We can provide replacement and upgraded equipment for our flare systems and for systems provided by other vendors.

Available Aftermarket Support Includes:
- Equipment inspections and site surveys
- Field service, repair, and tuning
- Guy wire tensioning
- Onsite training
- Miscellaneous spare parts

Rental Flare Systems
Some plant relief headers are designed so that the flare cannot be fully isolated for maintenance during a plant shutdown. When this occurs, it is often cost-effective to install a temporary flare system. We offer a fleet of small, easily-transported flare systems that can be rented for flare maintenance or other flare system outages.

Rental Flare Equipment Benefits:
- Full site installation and demolition services are available, simplifying the rental process and reducing your costs
- Fast delivery minimizes unplanned outages
- Comprehensive customer technical support during the rental period
- Both short- and long-term rentals are available
- Custom, fast-track rental flare designs are available if our existing rental flares do not meet customer needs

Benefits of our Rental Flare Systems:
- Fast delivery minimizes unplanned outages
- Comprehensive customer technical support during the rental period
- Both short- and long-term rentals are available

Available Rental Flare System Packages:
- Full site installation and demolition services are available, simplifying the rental process and reducing your costs
- Fast delivery minimizes unplanned outages
- Comprehensive customer technical support during the rental period
- Both short- and long-term rentals are available
- Custom, fast-track rental flare designs are available if our existing rental flares do not meet customer needs

Our Services Include:
- Installation
- Guy wire tensioning
- Supervision and inspections
- Commissioning and start-up
- Servicing tuning and training
- Rental fleet
- Spare parts
Honeywell UOP Callidus headquarters - Tulsa, Oklahoma. USA

Global Coverage
Honeywell UOP Callidus reaches the global market through our headquarters located in Tulsa, Oklahoma, USA, with regional direct sales offices and independent sales representation around the world. Meeting our customers’ expectations and setting the standards for the combustion industry have always been our goals. Each burner, flare, thermal oxidizer and catalyst system we design and manufacture is built with those goals in mind.

Honeywell UOP Callidus’ R&D and Test Center in China

Test Facility
Honeywell UOP Callidus’ test facilities in the U.S. and China are used for combustion technology research and development, as well as for customer demonstrations. Our array of test systems allow us to closely match actual field operating conditions, providing results that will more accurately predict actual measured performance.

In Addition to Flares, Honeywell UOP Callidus Offers:
- Ultra-low NOx burners
- Thermal oxidizer systems
- Field services and parts
- CFD Modeling
- Training and schools

ISO 9001:2008 Certification

USA Certification

China Certification

High-Performance Combustion Solutions
Service – Parts – Installation
Contact us—we’re here to help.

CallidusHelp@Honeywell.com

For more information
For more information, please visit www.callidus.com to find a local sales representative

Corporate Headquarters
Callidus Technologies
7130 South Lewis Ave.
Suite 335
Tulsa, Oklahoma. 74136
Tel: +1-918-496-7599
www.callidus.com

Honeywell UOP Callidus 82,000 sq. ft. manufacturing and fabrication facility in USA

Honeywell UOP Callidus’ R&D and Test Center in China

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